		A	Dart	Aerospac		以間標準
User: Tuesday, 7/18/2006 3:00:47 PM		No. 10 . In		Split		
	Sind.	Process Sheet		00	1091	11
Job Number : 27968 Estimate Number : 10327 P.O. Number : NC This Issue : 7/18/2006 Prsht Rev. : NC First Issue : NC Previous Run : 27186 Written By : Checked & Approved By : Comment : Est F	essEC Rev: E 06-03-20 As Per Rev	Part Number Drawing Number Project Number Drawing Revision Material Due Date O turning - in house C	: BLADE : D2741 : D2741 REV C : N/A : C : N/A : C : 8/15/2006	Qty:	40 Um:	Each
Additional Product						14.50
	6.6					فر
Job Number:			51			
Seq. #: Machine Or O	peration:	Description :				-
1.0 M4130NB0500X0	3000 4	1130 Bar 0.5 x 3.0"				
			W			
4130 BAR 0	18 f(s)/Unit Total: 48.4722 f 9.5 x 3.0" 30 steel bar 0.50" x 3.00"	f(s) Batch: M 10 \ 3/4	1	E		3 .
	- pr	J.F. 00	0/07/2	5		40
2.0 BAND SAW		BAND SAW				
	3.850" long +0.063" -0.000"	J.F. 04	0107/26	9	- 1	40
3.0 HAAS1		AAS CNC VERTICAL MACHINING	6 #1 			M-MI
	VERTICAL MACHINING #1 er folio FA108					
	1 3 3 4 5	m//J.F.	06/07/	26		40

Process Sheet

Drawing Name: BLADE

Part Number: D2741

Description:

INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

40

40

40

5.0

SECOND CHECK



140

Comment: SECOND CHECK SMALL FAB 1 6.0

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr

2-Bend per Dwg D2741

06.08.10

7.0 QC5

INSPECT WORK TO CURRENT STEP



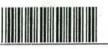


16:08-11

Comment: INSPECT WORK TO CURRENT STEP

8.0 PG

PURCHASING



Comment: PURCHASING

Issue P/O: 1824

Harden material as per Dwg D2741

Min. Ultimate Tensile Strength = 152 ksi (30-40 HRC)

Min. Yield Tensile Strength = 141 ksi

Test report or Certification required

c206/08/11



PACKAGING 1 9.0

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive and Inspect for transit damage

Ensure Test report or Certification attached



10.0

INSPECT WORK TO CURRENT



Comment: INSPECT WORK TO CURRENT STEP

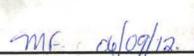
SMALL FAB 1 11.0

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Grind off carbon deposits



Page 2

Form: rprocess

Monday, 11/09/2006 3:11:49 PM Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLADE

Job Number: 27968

Part Number: D2741

Job Number:



Seq. #:

Machine Or Operation:

Description:

11.0

INSPECT WORK TO CURRENT STEP



Comment: INSPECT

10

12.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Grind off carbon deposits

13.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING



Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

14.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



15.0

PACKAGING 1

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: PACKAGING RESOURCE #1 Identify and Stock

Location:



16.0



Comment: DOCUMENT CONTROL

Inspection Level 21

U Da Seli

Job Completion

